

# Work Order ID 123221

July-31-14 1:49:24 PM

**\*123221\***

Page 1

Item ID: D2732-030 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Rubber Cushion (Replaces P/N G13013-4)  
 Start Date: 7/31/14 Start Qty: 50.00 **\*50\*** Cust Item ID:  
 Required Date: 7/31/14 Req'd Qty: 50.00 **\*50\*** Customer:  
 Reference:

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2732	Rev B1

100		0.00							
<b>*100*</b>									
Packaging	Memo	0.00							
Packaging	Cut as per dwg								

110	QC6- Inspect dimensions to drawing	0.00							
<b>*110*</b>									
QC	Memo	0.00							
Quality Control									

120	Identify as per dwg & Stock Location: <u>ST412</u>	0.00							
<b>*120*</b>									
Packaging	Memo	0.00							
Packaging									

50x 14-08-01

50

50x

DAS  
38  
9-89

AUG 01 2014

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July 31-14 1:49:24 PM

Page 2

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Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
<b>*130*</b>									
QC	Memo	0.00							
Quality Control									

14/8/1  
H14-8-1

# Picklist Print

July-31-14 1:49:23 PM

Page 1

Work Order ID: 123221

\*123221\*

Parent Item: D2732-030

\*D2732-030\*

Parent Item Name: Rubber Cushion (Replaces P/N G13013-4)

Start Date: 7/31/14

Required Date: 7/31/14

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP Rev:A 10.11.02 as per revB DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2732		Manufactured	No			100	f	1,013.823	0.25	14			

\*D2732\*

Rubber Extrusion

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Location

ST415

107346

117118

Loc Qty

1013.823710

13.8237104

1000

Loc Code

14 SH

2